

QuickClean Bucket Waterer #540072



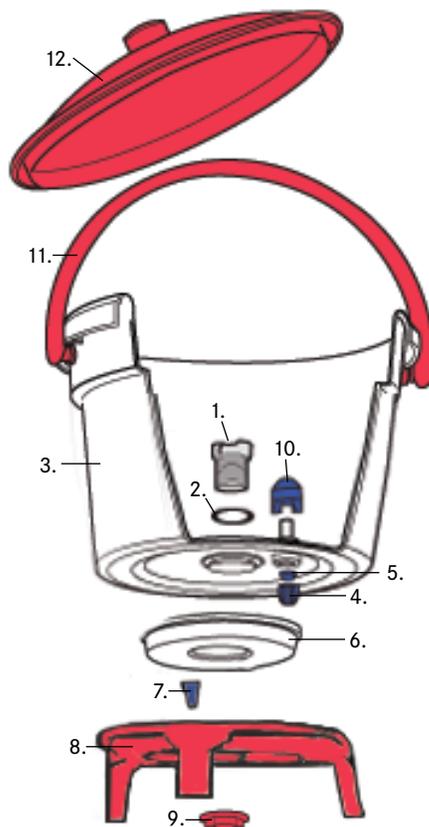
A) Put rubber seal (2.) onto the clear threaded plastic bolt (1.).



B) Insert the clear plastic bolt into the bottom of the white pail (3.). Put threads in first and twist it into place by turning it clockwise (this will keep this piece in place during other parts of assembly).



C) This photo shows how your waterer should appear thus far.



Replacement Parts:

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|---------------|-----------------------|
| 1. #53002501 | Threaded plastic bolt |
| 2. #53002502 | Rubber seal |
| 3. #54007203 | Bucket |
| 4. #53002504 | Flow valve |
| 5. #53002505 | Valve insert |
| 6. #53002506 | Diaphragm/float |
| 7. #53002507 | Triangle valve |
| 8. #54007208 | Bottom with legs |
| 9. #53002509 | Plastic nut |
| 10. #53002510 | Valve cover |
| 11. #53002511 | Handle |
| 12. #53002512 | Lid |



D) Insert rubber plug (5.) into the blue valve cap (4.) if not already assembled like this. Place this piece (rubber part first) into the small round hole in the base of the white pail (3.).



G) Set the red base (8.) onto the white pail (3.).



J) Flip the waterer so it rests on the red base. Take the blue plastic cap with 3 legs (10.) and firmly insert it onto the elevated plastic cone on the inside of the white bucket.



E) Set the large clear plastic "diaphragm" (6.) onto the base of the white pail (3.). Place it so the larger diameter side is against the pail.



H) Place red hexagon nut (9.) with the larger end first onto the clear plastic bolt (1.). Turn clockwise (a few turns are sufficient to keep the pieces together).



K) Take the plastic handle (11.) and snap both pieces into the slots on the white pail (3.). This will require reasonable pressure and force. There will be a definite "pop" sound when these have been properly installed.



F) Insert the small blue triangle piece (7.) into the red base (8.). Push in with the smooth side of the blue piece facing the outside. It will "pop" when put correctly inserted.



I) Position the red hexagon nut (9.) into the recessed portion of the red base (8.). Hold the nut in place and begin tightening the threaded bolt (1.) clockwise until firmly in place.



L) Fill with water and place the red cover (12.) on top of the pail. Install by setting the waterer on level ground.

